

# **DIESEL ENGINE**

## **MODEL 4DSP-32**

### **Performances**

Ratings		3000 rpm		
		PRIME	STAND-BY	
Rated Output	kWm	29	32	_

#### Note:

PRIME POWER: The prime power is the maximum power available with varying loads for an unlimited number of hours. The average power output during a 24h period of operation must not exceed 80% of the declared prime power between the prescribed maintenance intervals and at standard environmental conditions. A 10% overload is permissible for 1 hour every 12 hours of operation.

STAND-BY POWER: The stand-by power is the maximum power available for a period of 500 hours/year with a mean load factor of 90% of the declared stand-by power. No kind of overloads is permissible for this use.

## **Specifications**

## **Mechanical system**

moonamoa oyotom		
Engine model	4DSP-32	
Engine type	In-line, 4 stroke, water cooled	
Combustion type	Direct Injection	
Cylinder type	Wet liner	
Air intake type	Normally Aspirated	
Cylinder No.	4	
Bore*Stroke(mm)	85*95	
Total displacement(L)	2.154	
Compression ratio	18:1	
Firing order	1-3-4-2	
Injection timing	15°±1°	
Speed governor	Mechanical ≤8%	
Exhaust temperature (°C)	≤600	
Mean Effective Pressure (KPa)	539	
Noise Level(dBA)	≤93	
Exhaust gas back pressure(KPa)	3.5	
Exhaust flow (m <sup>3</sup> /h)	532	
Cooling air flow (m <sup>3</sup> /h)	290	
Air for combustion flow (m <sup>3</sup> /h)	220	
Piston Speed(m/s)	9.5	
Dry weight (kg)	200	
Dimension(L*W*H)(mm)	687*494*616 (without radiator)	
Rotation	Counter clockwise viewed from flywheel	
Flywheel housing/flywheel	SAE4/ 7.5"	



Exhaust valve 0.25-0.35mm



#### Mechanism

Type Over head valve

Valves per cylinder 2
Valve lash(cold state) Air intake valve 0.20-0.30mm

Valve timing (crankshaft rotating angel)

Air intake valve open 14.5° before top dead center
Air intake valve close 37.5° after bottom dead center
Exhaust valve open 56° before bottom dead center
Exhaust valve close 12° after top dead center

**Specific fuel consumption** 

rpm 3000 Fuel consumption (g/kWh)  $\leq$  240

Oil consumption

Oil consumption(g/kWh)  $\leq 0.72$ 

**Fuel system** 

Fuel injector pump BQ pump

Governor model RSV full range type
Feed pump Mechanical type
Injection nozzle multi holes type
Fuel filter Spin-on type

Fuel Diesel

Lubrication system

Type Mixed type, pressure and splash lubrication

Oil pump Displacement/speed Inner and outer rotor type (L/min/r/min) 21/1500

Oil filter Spin-on type

Lube oil total system capacity 9L including pipes, filters etc.

Cooling system

Cooling method Water cooled, forced circulation

Coolant capacity: engine only 5.5L

Engine + radiator 12L

Water pump type Centrifugal type driven by belt Water pump capacity(L/min) ≥80

Thermostat Opening temp.73 $^{\circ}$ C Cooling fan  $\Phi$  400mm, 7blades, PA

Belt Twin for safety

Electronic system
Charging alternator 14v/350w

AVR Built-in type
Starting motor 12v/3.8kW
Battery capacity 12v/100Ah